

SCOTCH PAINT CORPORATION

FACTORY: 800-404-2878

FAX: 310-769-0436

455 DURACRYL

100% ACRYLIC VELVET FLAT FINISH

DESCRIPTION

A premium quality 100% acrylic exterior velvet flat finish using the highest quality raw materials and resins available to the industry. Low odor non-yellowing formulation possesses excellent hide, adhesion, color retention, alkali resistance for years of outstanding performance.

COLORS

White, and bases can be tinted to any colors desired. Can also be manufactured in any color at factory in minimum of 100 gal batches.

PACKAGING

Quarts, gallons, and 5 gallon pails

FINISH

Velvet Flat Finish (side sheen, highly washable)

SUBSTRATES

Stucco, Plaster, Masonry, Concrete, Tilt-up, properly prepared wood, and metal.

DRYING TIME

Occasionally, to touch – 1-2 hours
to recoat – 4 to 5 hours

COVERAGE

350 to 450 sq. ft. per gallon depending on surface texture and porosity of surface.

SOLIDS:

By volume 41.83%, By weight 57.65%

SURFACE PREPARATION

All surfaces must be cured, clean and free of loose paint, dirt, dust, rust stains, grease, oil, mildew, wax, efflorescence or any other contaminants. Glossy surfaces must be dulled by sanding

PRIMERS/SEALERS

Recommended **SCOTCH COATINGS** primers will vary depending on surface. Check with your local SCOTCH COATINGS DEALER for their expert recommendations.

APPLICATION

Airless or conventional spray, brush or roll. Avoid painting in fog, mist, rain, or if the air or surface temperature is below 50⁰.

CAUTION:

Observe ordinary precautions when using this product. Wash hands before eating or smoking. Avoid breathing vapors or spray mist. Avoid prolonged contact with skin. Use only with adequate ventilation. **DO NOT TAKE INTERNALLY! KEEP FROM FREEZING! KEEP OUT OF REACH OF CHILDREN!**

VOC

Maximum of 50 grms/ltr.

THINNING

Small amount of Water if required.

CLEAN-UP Soap and warm water clean up.

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555 W. 189TH STREET
GARDENA, CA. 90248